



Lignin - A Renewable Chemical Feedstock for the Future:

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Lignol Energy Corporation (TSXV:LEC)

- World class biorefining technology:
 - Renewable fuels and chemicals
 - High-value cellulose products
 - Unique High Purity Lignin
- Partnerships with leading companies in target industrial sectors
- Powerful IP portfolio: 90 patents in prosecution (12 granted)*
- Technology proven in integrated pilot-scale biorefinery
 - \$50 million invested to date
 - Govt. funding awarded to date: \$30 MM / \$4MM pending
 - Ready for commercial deployment upon securing off-takes for key products

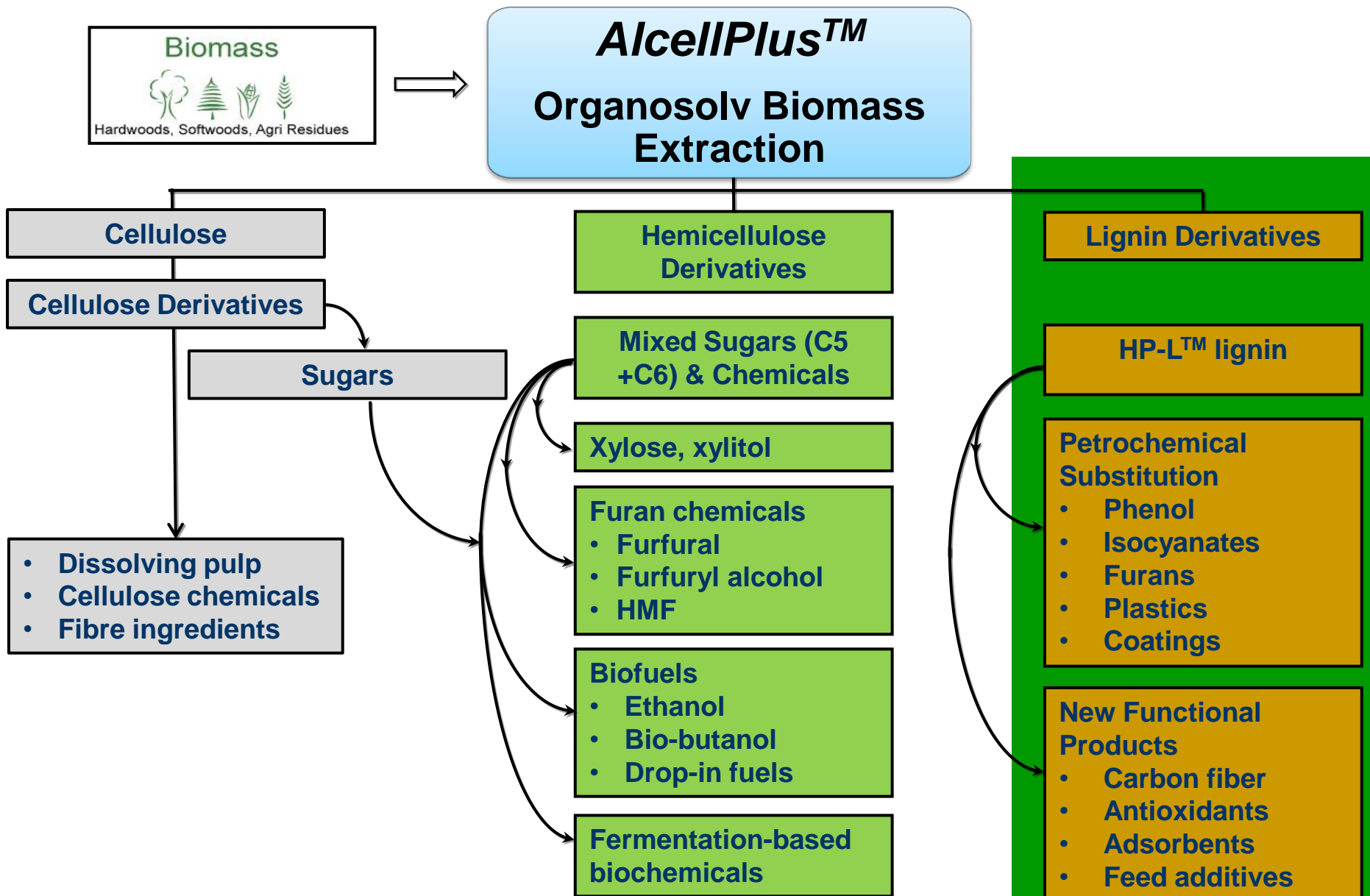
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LIGNOL

Lignol Innovations Ltd.



Value Streams from Lignol's Biorefinery



Established Lignin Industry

- Exclusively byproducts of fiber processing
 - Sulfite, Kraft and Soda Pulping
 - Wood and agricultural residues
- Well established applications based on the distinct chemical and physical properties of these technical lignins:
 - Chemically condensed
 - Chemically modified by pulping conditions
 - Non-lignin components:
 - Sulfur
 - Inorganics
 - Carbohydrates
- Estimates vary but this is a \$2-3 billion business today

Lignin-based products in today's market – sulfite pulping

- Lignosulfonates
 - Sulfite pulping
 - Water-soluble
 - 1 million tonnes per year
 - \$1.0 – 3.0/kg ds
 - Market dominated by Borregaard and Tembec
 - \$2-3 billion business worldwide



Price

Applications

- Concrete Additives
- Animal feed pellets and molasses
- Pesticide dispersant
- Oil well drilling mud
- Dust control

Lignin-based products in today's market – kraft pulping

- Kraft Lignins
 - Kraft (alkaline sulfide) pulping
 - Water insoluble (unless sulfonated)
 - 80-100,000 tonnes per year
 - \$2.0 – 6.0/kg ds
 - MeadWestvaco is the major player



Price

Applications

- Ag. Chemicals
- Dyestuffs
- Concrete
- Lead-acid batteries
- Resins
- Bitumen

Lignin History – Unrealized Potential

- In 1838 Anselme Payen identified a substance released by the nitric acid treatment of wood.
- He referred to this substance as “encrusting material”
- This encrusting material is the largest non-petroleum source of the aromatic nucleus and the world’s second most abundant naturally occurring polymer.
- Today (after 174 years) approx. 50 Million metric tons of lignin are separated from wood annually by the world’s pulp mills
 - Mostly burnt for energy (which is essential for chemical recovery)
 - Most pulp mills have excess energy
- Only 1.1 million metric tons per year of lignin (~2%) are sold mainly as sulfonated lignin
- In spite of its massive potential, lignin is barely commercialized
- Why?

Some reasons....

- Perception
 - Lignin is seen as a waste product and has a high heating value!
- Purity
 - Most available lignin is contaminated, not sufficiently pure for many applications; highly heterogeneous
- Petro-chemicals do it better
 - Putting lignin into chemical systems and products that were designed for other types of chemicals like petro-chemicals is challenging (technically and commercially)
- Difficult chemistry
 - Lignin is a strongly self-associating, reactive, broad mixture of molecular species; highly reactive
- Lack of knowledge
 - Still large gaps in our knowledge of lignin and its chemistry

Unique market opportunities for HP-L lignin

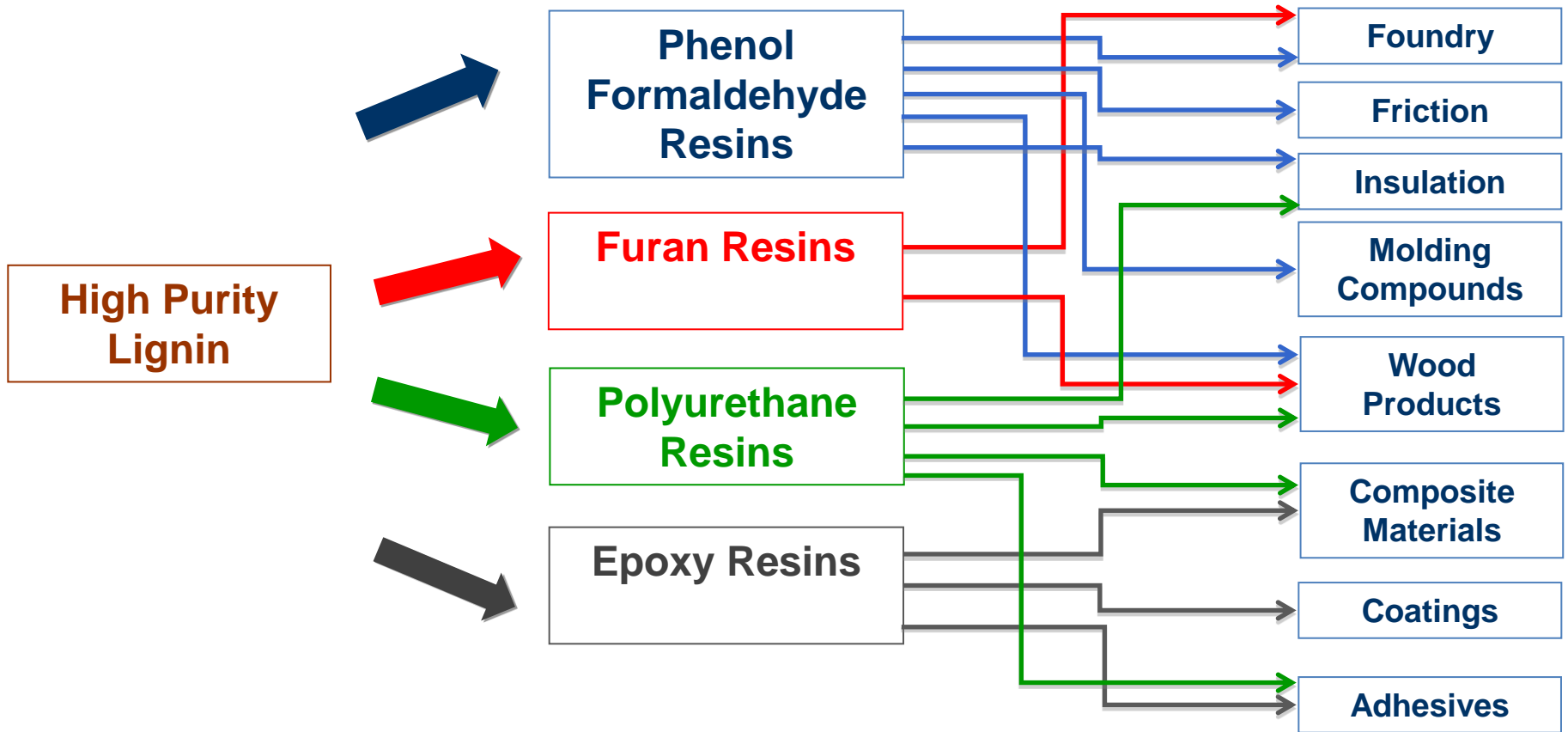
- Lignol process extracts lignin fragments to produce valuable functional molecules which make up HP-L lignin
- Highly differentiated from commodity pulp mill lignin
 - High purity; low ash content, essentially sulfur-free
 - Lower molecular weight and polydispersity
 - Chemically reactive in many established chemical industry systems and products
 - Attractive to developers of new materials such as carbon fibre, films and polymers
- Market opportunities to deploy HP-L lignin in several major industrial sectors:
 - Automotive
 - Industrial equipment
 - Wood products
 - Chemicals and polymers
 - Construction



HP-L Lignin Applications Development

- Focus of Lignol's development today is on incorporating HP-L lignin into product formulations as a substitute for incumbent petrochemicals
- Many companies are evaluating HP-L lignin in high-volume product sectors:
 - Resins
 - Coatings
 - Thermoplastics
 - Carbon fibre
 - Building materials
 - Foams
 - Wood composites
 - Adhesives
 - Filtration
- Lignol is working closely with corporate partners, Universities and Institutes to maximize breadth of application development

Key Resin Systems – Applications for HP-L



Displacement of Conventional Chemicals by HP-L

- Achieved displacement levels controlled by chemistry and stage of development - some examples:

Application	Host Chemical	Achieved Displacement	Scale	Target Displacement
OSB (& MDF)	PF resin pMDI	25%	Commercial Large pilot	50%
		40%		50%
Rigid foam insulation	PF resin PIR	10%	Industrial Lab	30%
		5%		30%
Coatings	Epoxy	10%	Lab>Pilot	30%
Foundry resins	Furan	15%	Commercial	30+%
Friction binder	PF resin	40%	Commercial	50%
Thermoplastics	Various	30%	Pilot	50%
Carbon fibre	None	100%	Pilot	90-100%

Future directions for HP-L lignin development

- The future for HP-L Lignin – next generation uses and applications:
 - Bridging knowledge gaps in lignin physics and chemistry
 - Solubility, reactivity, rheology, mode of action in target systems
 - Development of products based on HP-L Lignin rather than using it as an additive or substitute ingredient
 - Development of feed, food and nutraceutical applications
 - Fractionation into narrower ranges of chemical composition
 - Chemical modification to create specific functionality
 - Breakdown into aromatic building blocks
- Priority and direction will be determined by economics and by partner priorities

