

Simultaneous Co-Fermentation of Mixed Sugars: A Promising Strategy for Producing Cellulosic Biofuels and Chemicals

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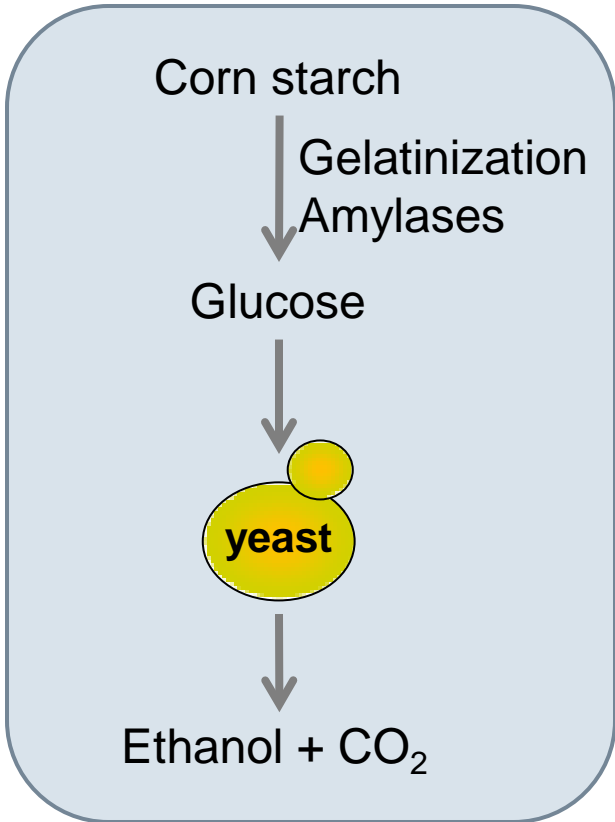


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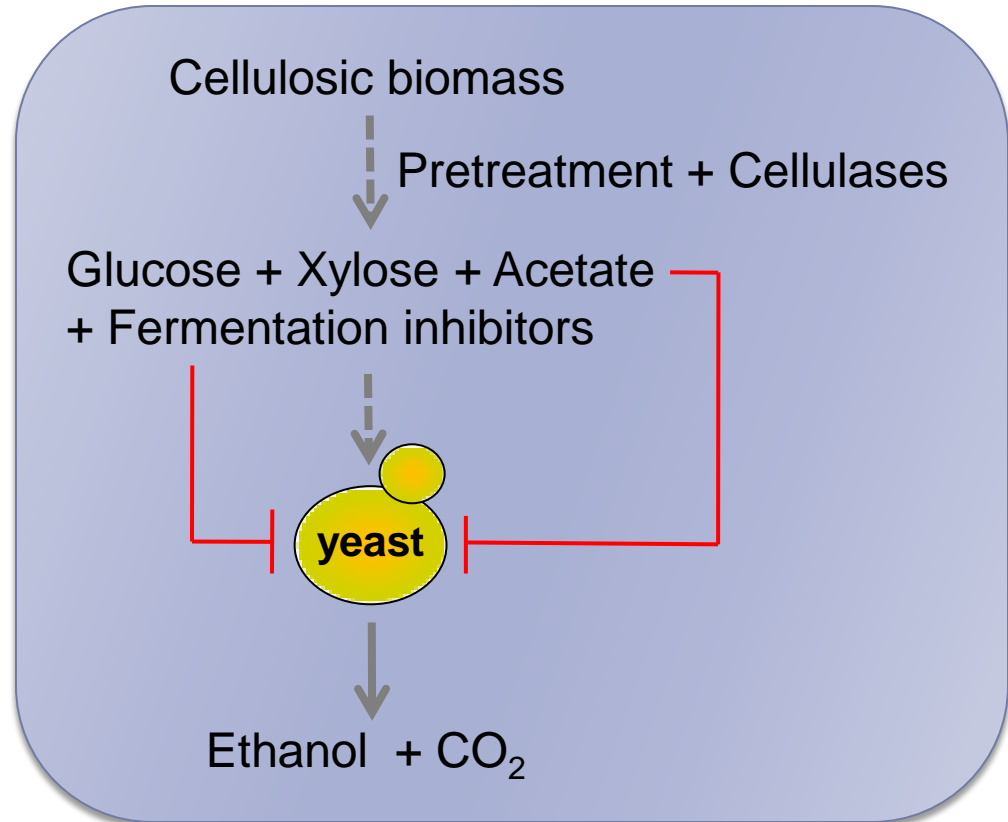


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Corn ethanol vs. Cellulosic ethanol



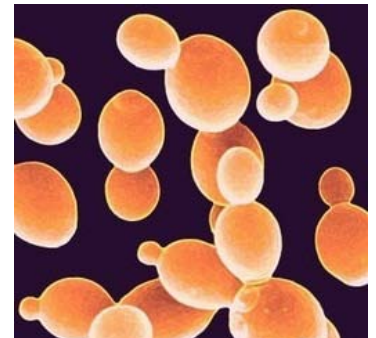
- Single sugar fermentation
- No fermentation inhibitors
- Easy high loading



- **Mixed** sugar fermentation
- Fermentation inhibitors
- Difficulties in high loading

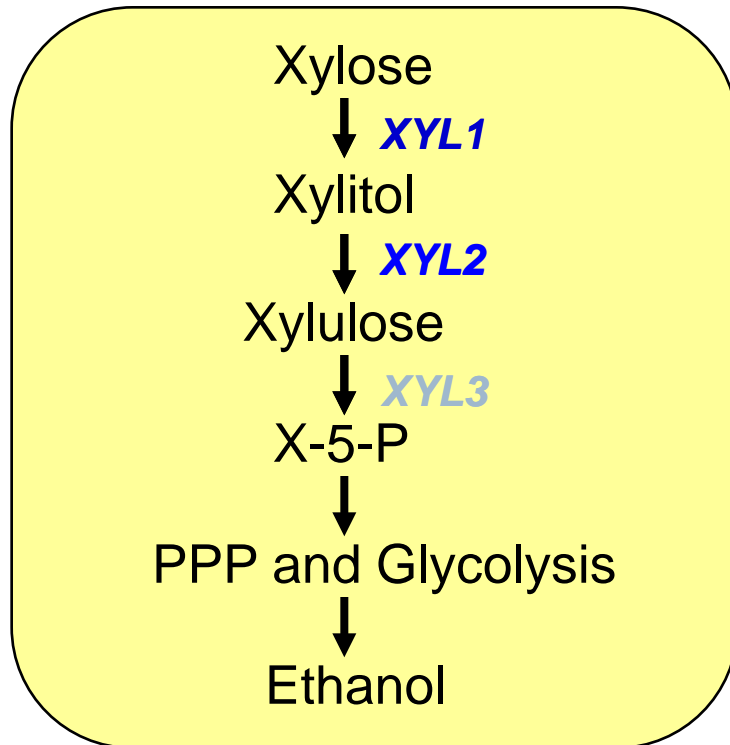
Saccharomyces cerevisiae: a workhorse strain for industrial ethanol production

- ▶ The most widely used yeast since ancient times in baking and brewing
- ▶ Osmotolerant and ethanol-tolerant
- ▶ Numerous genetic/genomic tools are available
 - ▶ Overexpression / Knockout
 - ▶ Expression of heterologous enzymes
- ▶ *Cannot utilize xylose*
 - ▶ Not suitable for producing cellulosic biofuels



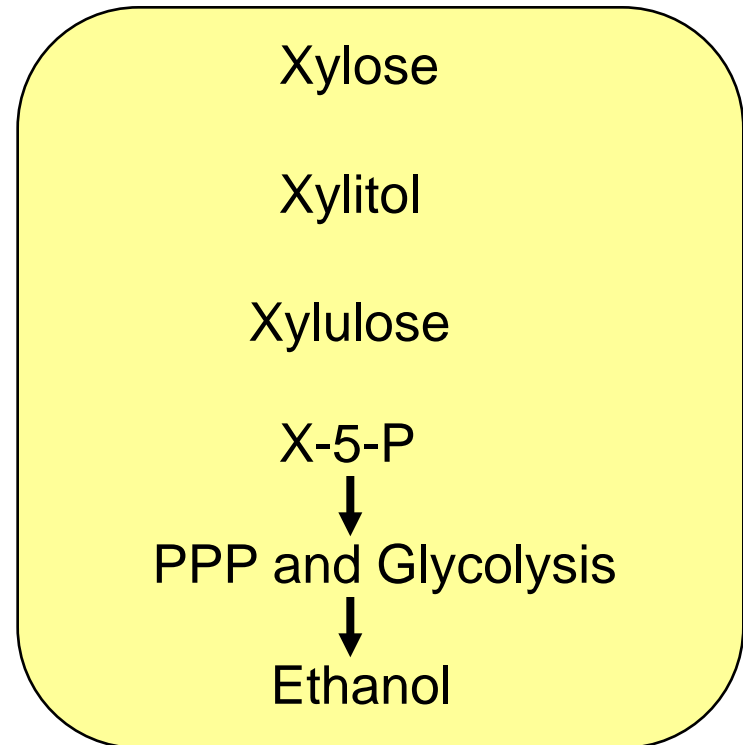
Basic strategy in metabolic engineering of xylose fermentation in *S. cerevisiae*

Scheffersomyces stipitis



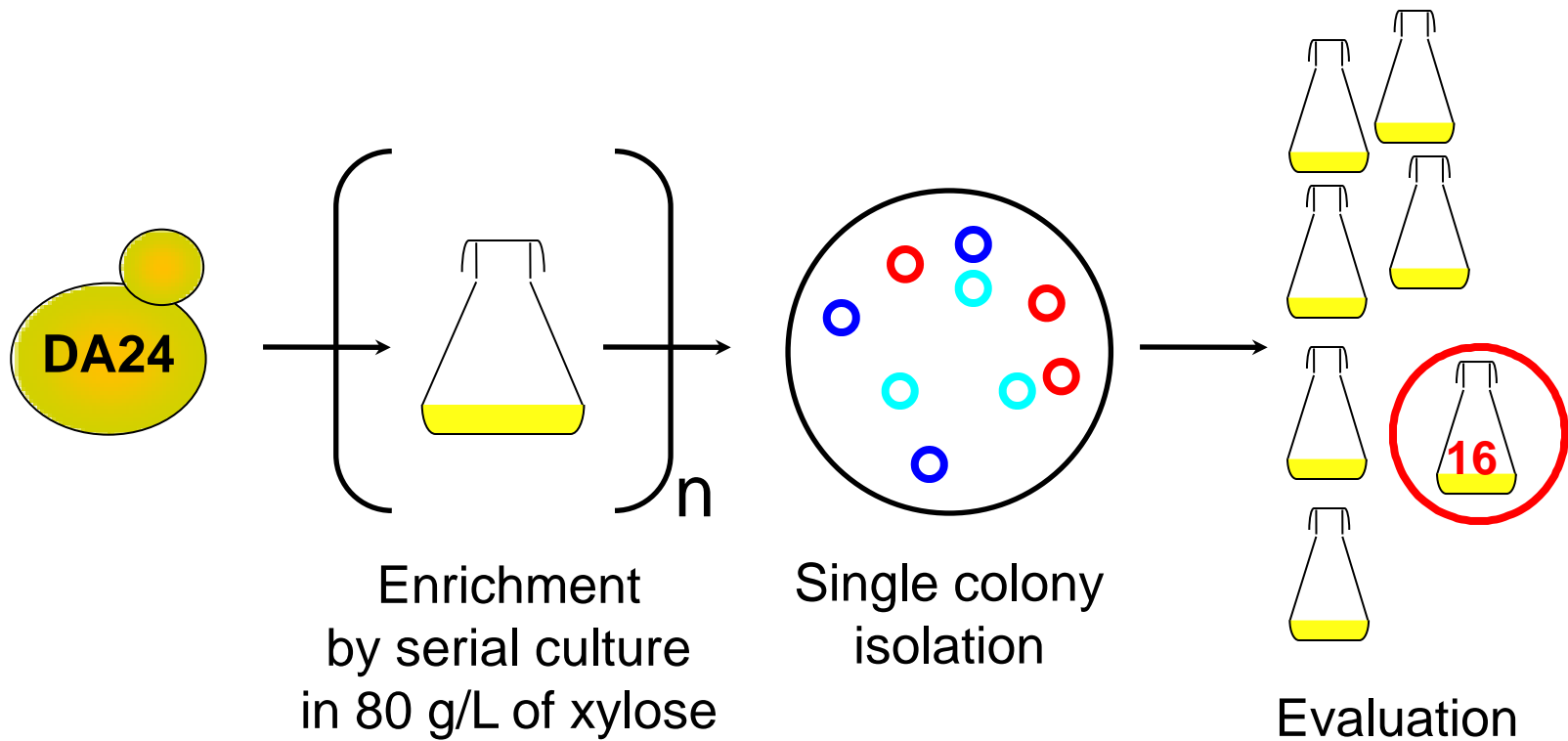
- Natural xylose fermenting
- **Low** ethanol tolerance

Saccharomyces cerevisiae

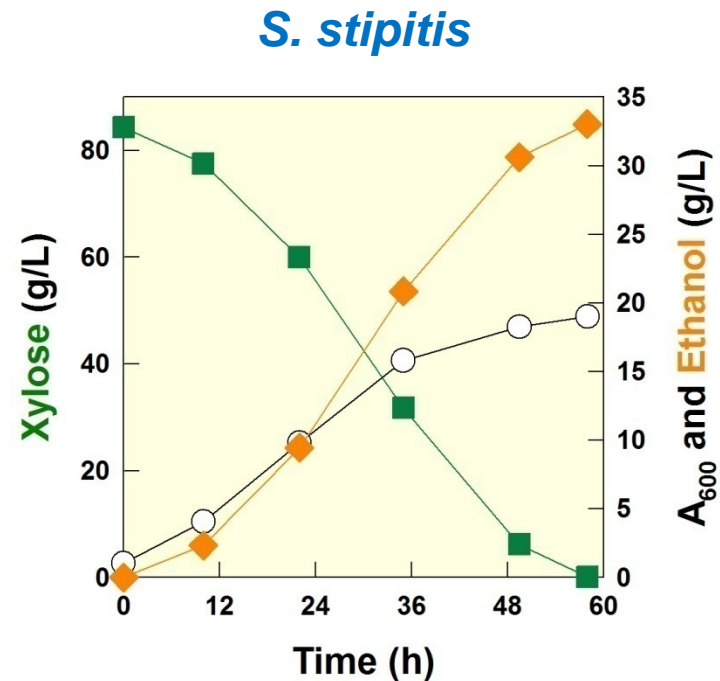
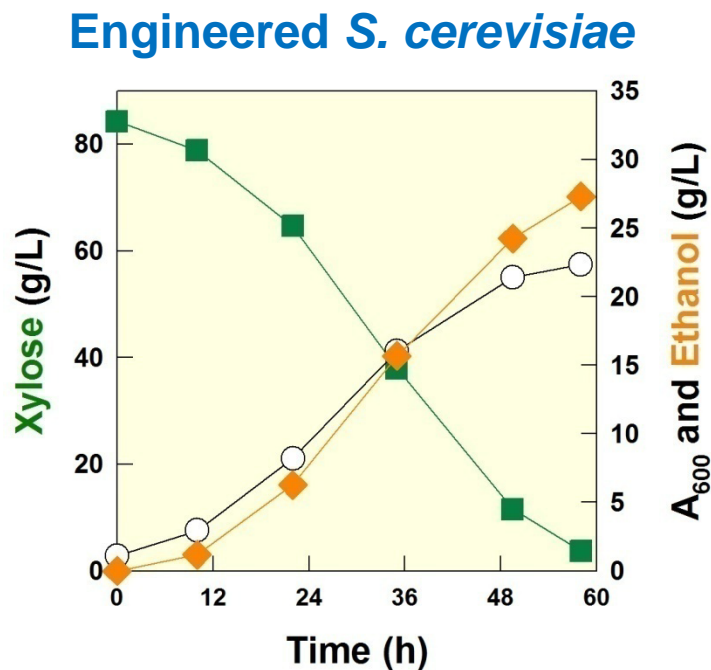


- **High** ethanol tolerance
- Amenable to metabolic engineering

Laboratory evolution of an engineered *S. cerevisiae* strain for further improvement

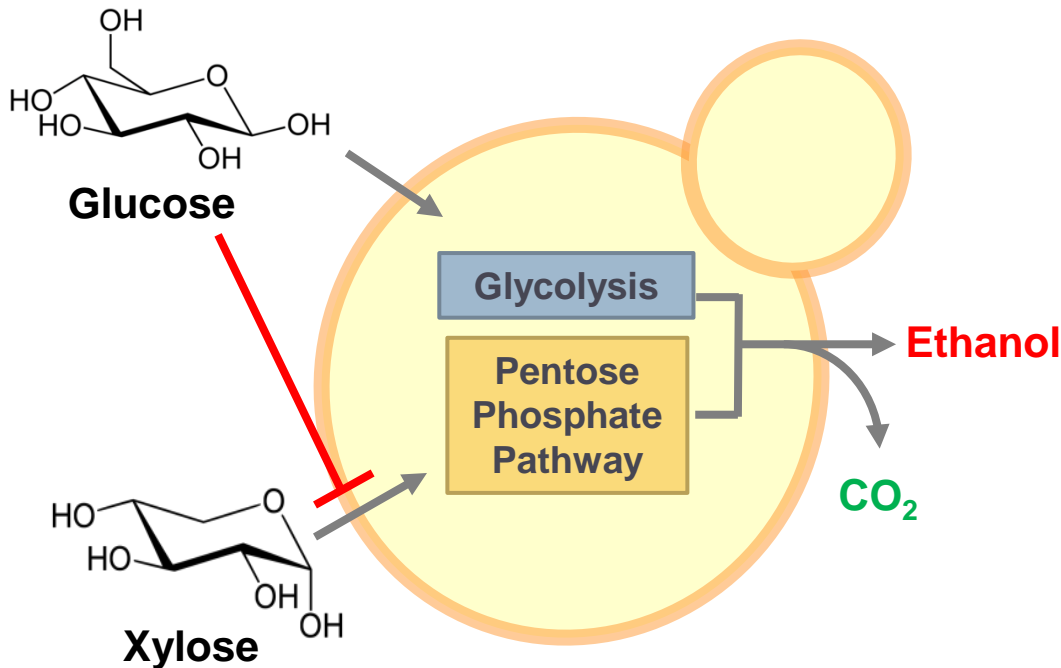


Comparison of xylose fermentation capability between engineered *S. cerevisiae* and *S. stipitis*

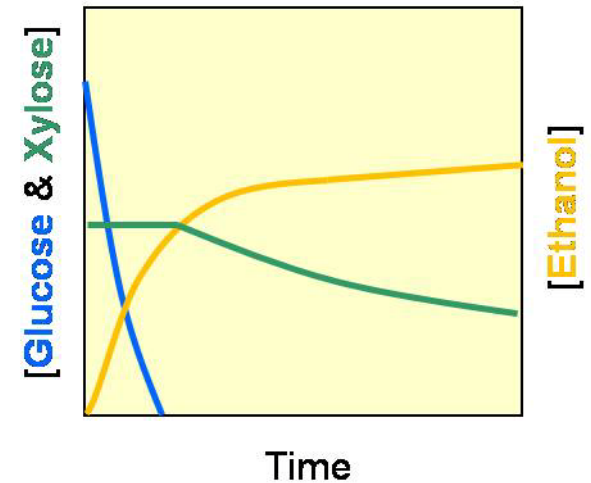


The engineered *S. cerevisiae* strain consumed xylose **almost as fast as** *S. stipitis*, the fastest xylose-fermenting yeast

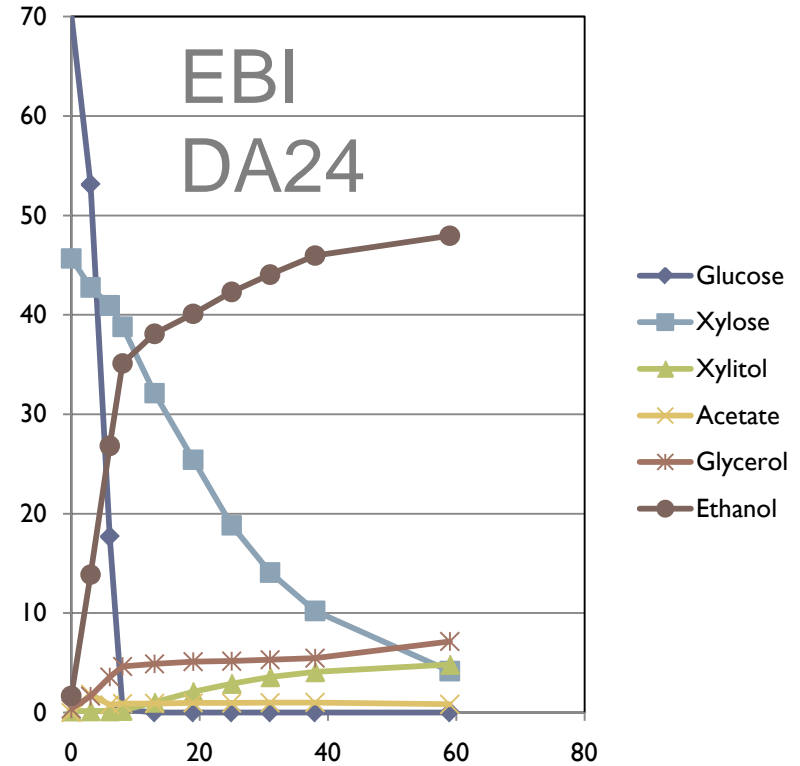
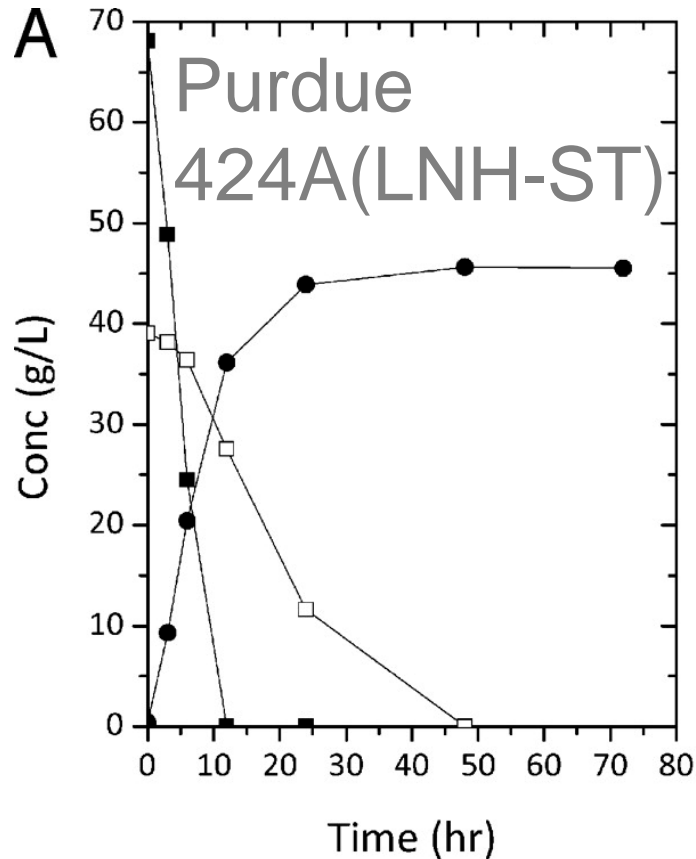
Why we want to co-ferment cellobiose and xylose?



Typical fermentation profile of glucose and xylose mixture

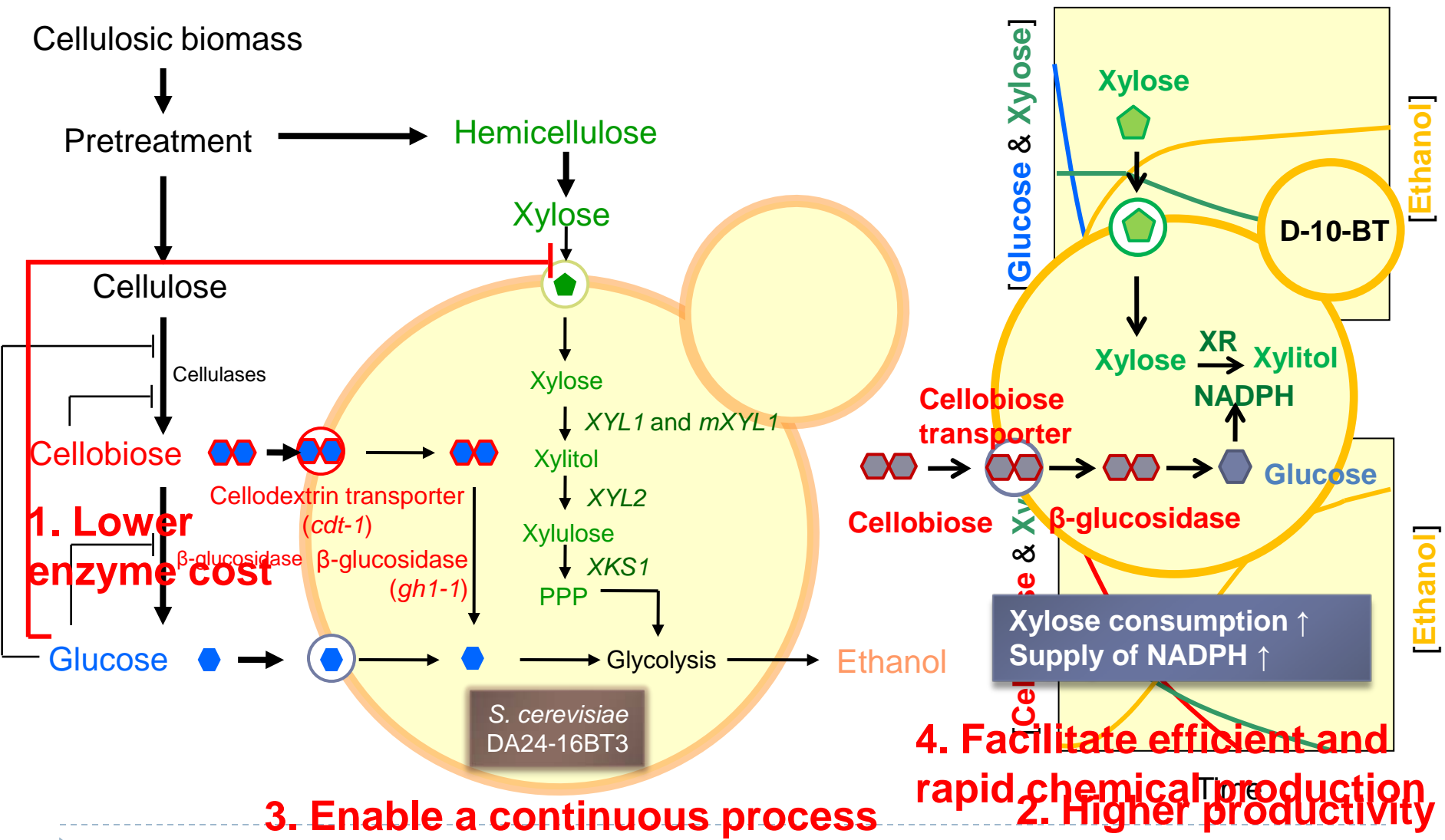


Engineered *S. cerevisiae* strains ferment xylose only after glucose depletion



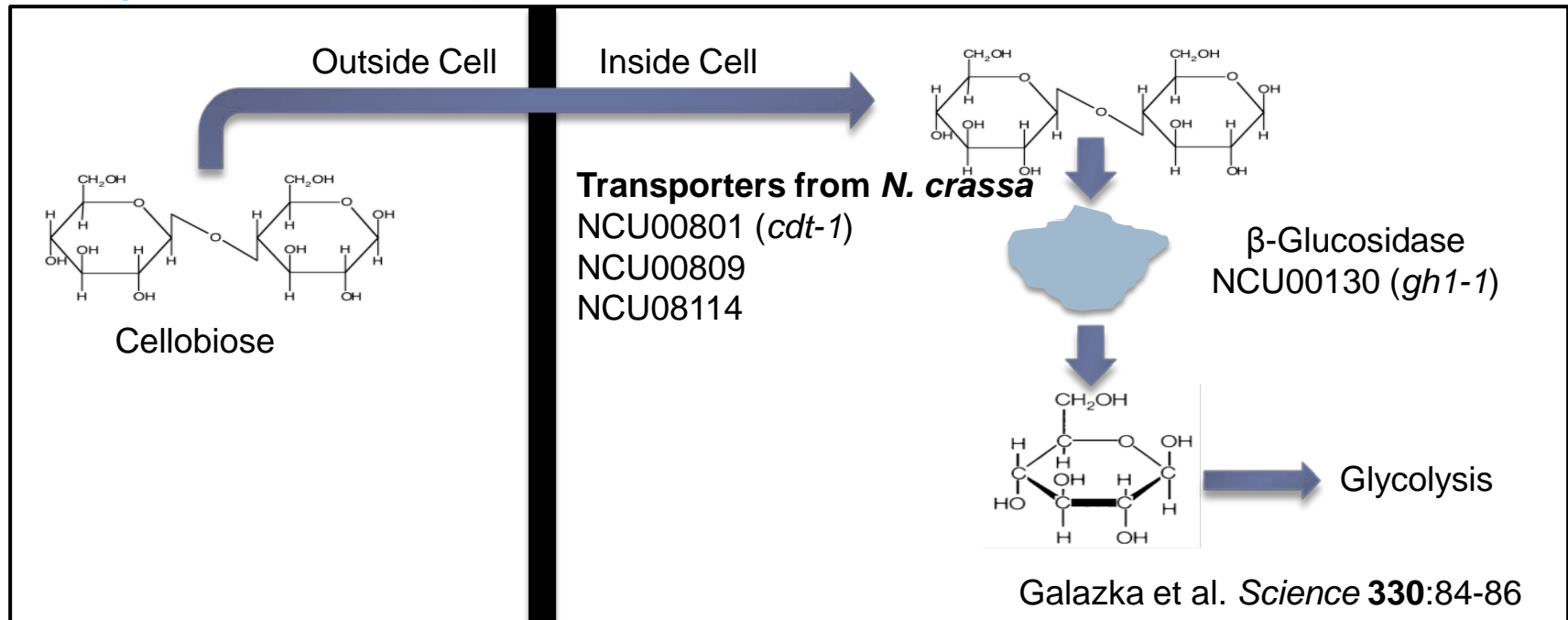
Lau M. W., Dale B. E. *PNAS* 106:1368-1373

Grand scheme of co-fermentation of cellobiose and xylose in cellulosic hydrolysate



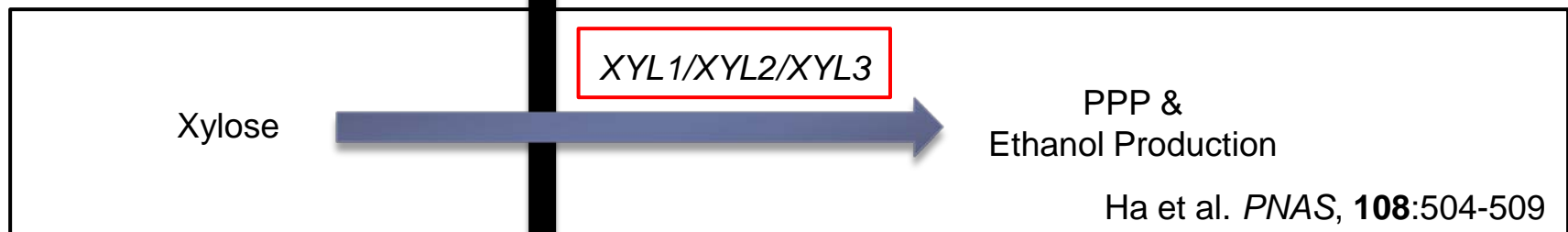
Synthesis of engineered yeast capable of co-fermenting cellobiose and xylose simultaneously

Cate group at UC-Berkeley



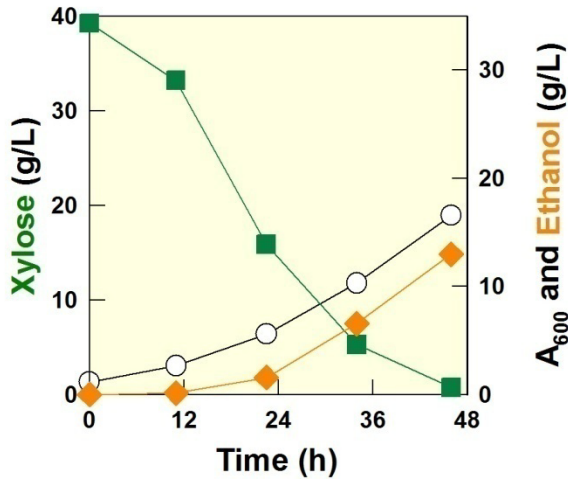
Jin group at UIUC

+ Xiaomin Yang at BP

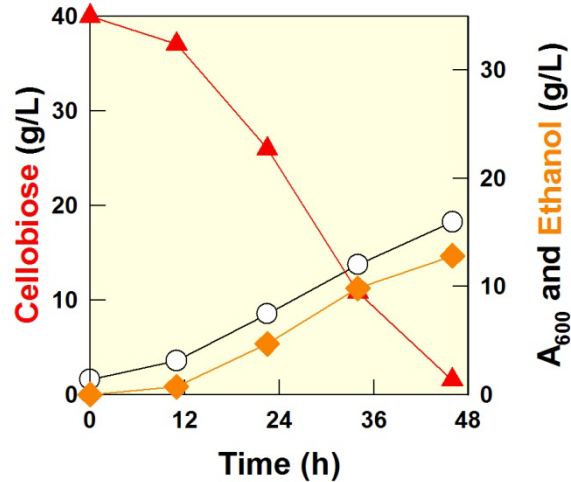


Co-fermentation of cellobiose and xylose by an engineered *S. cerevisiae* (DA24-16BT3)

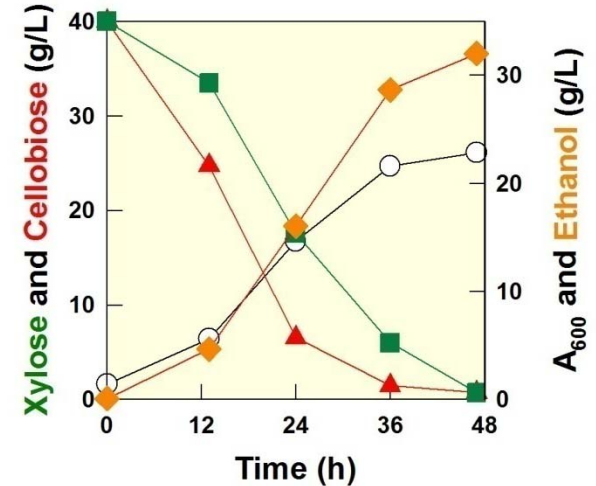
**Xylose
(40)**



**Cellobiose
(40)**

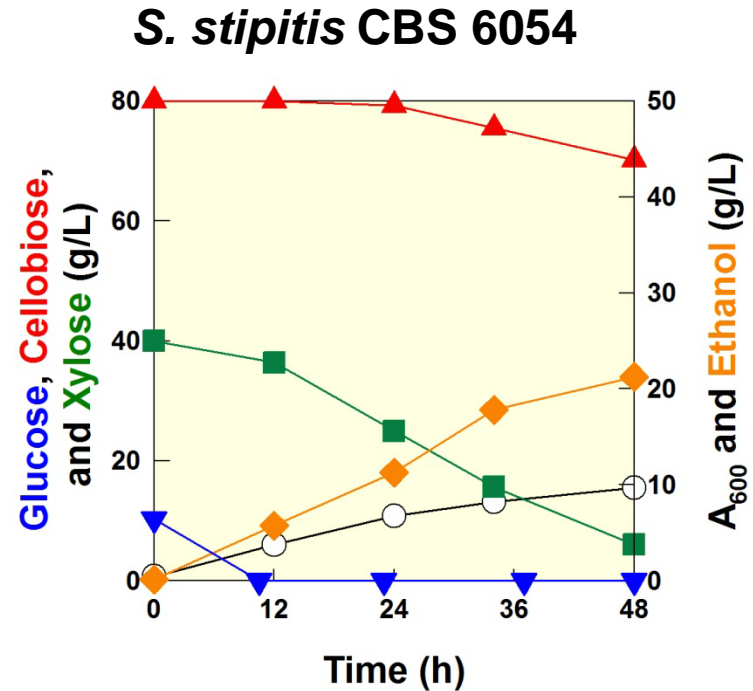
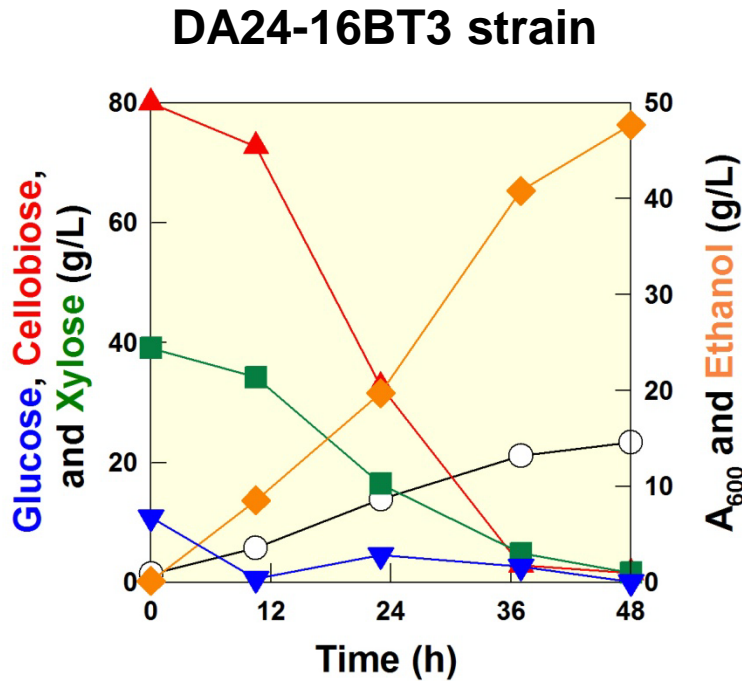


**Cellobiose/Xylose
(40/40)**



	OD (A_{600})	Ethanol (g/L)	Y_{EtOH} (g/g)	P_{EtOH} (g/L·hr)
Xylose 40	16	13	0.33	0.28
Cellobiose 40	17	13	0.33	0.28
Cellobiose/xylose 40/40	23	32	0.40	0.70

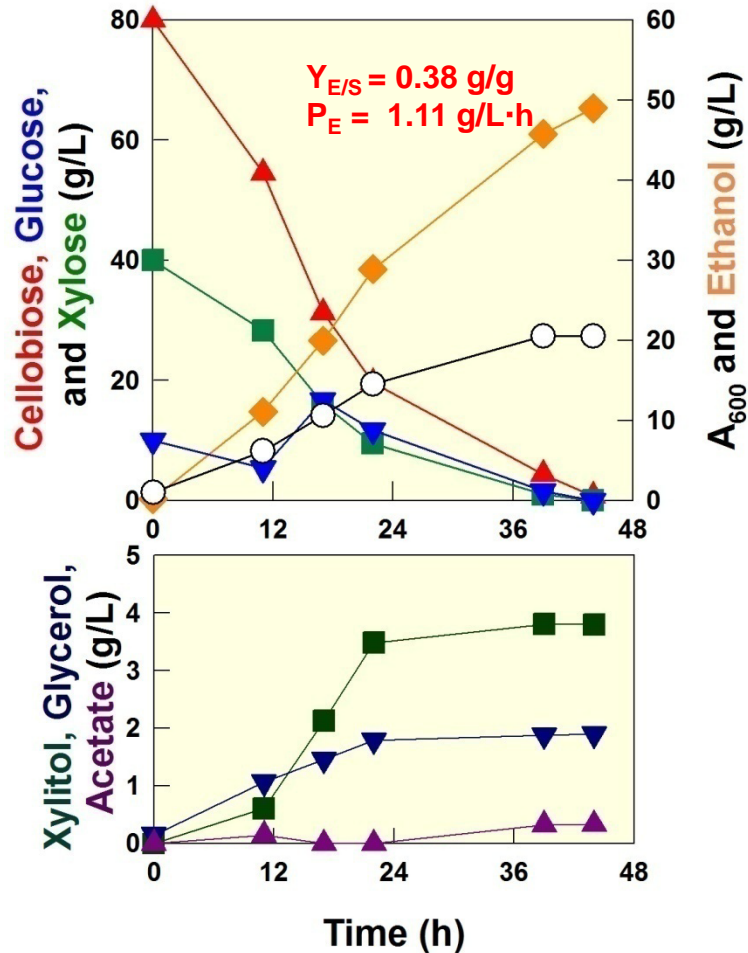
Co-fermentation of glucose, cellobiose, and xylose by strain DA24-16BT3 and *S. stipitis*



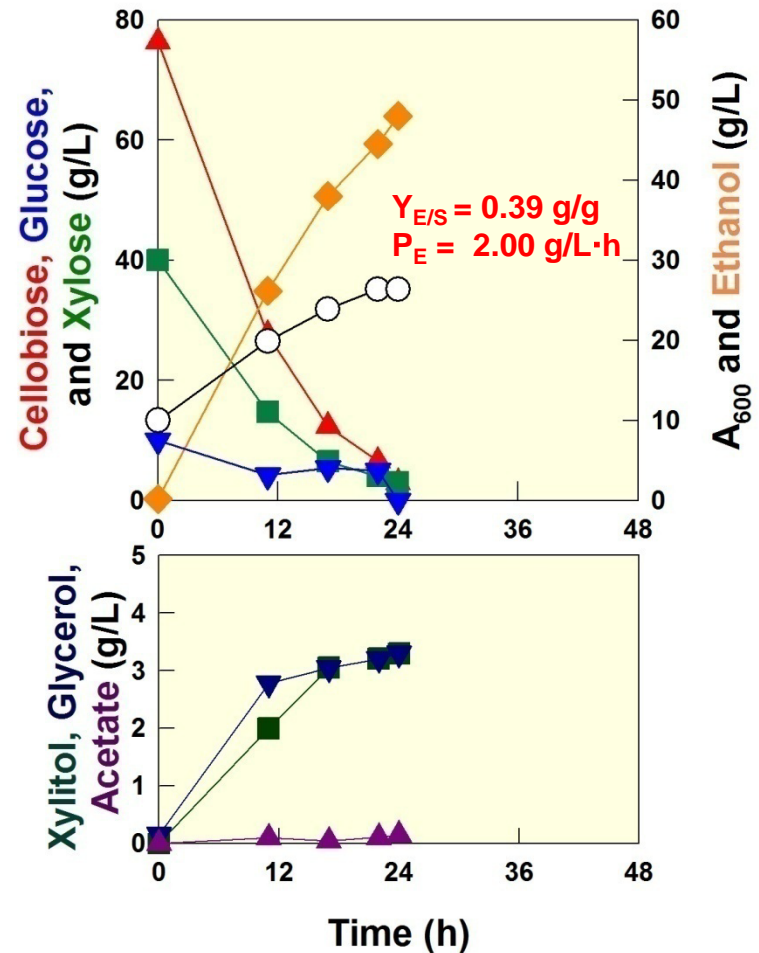
	OD (A ₆₀₀)	Ethanol (g/L)	Y _{EtOH} (g/g)	P _{EtOH} (g/L·hr)
DA2416-BT3	25	48	0.38	0.99
<i>S. stipitis</i>	19	25	0.38	0.55

Co-fermentation by an engineered industrial strain (HP111BT)

Low Initial OD (OD ~1.0)

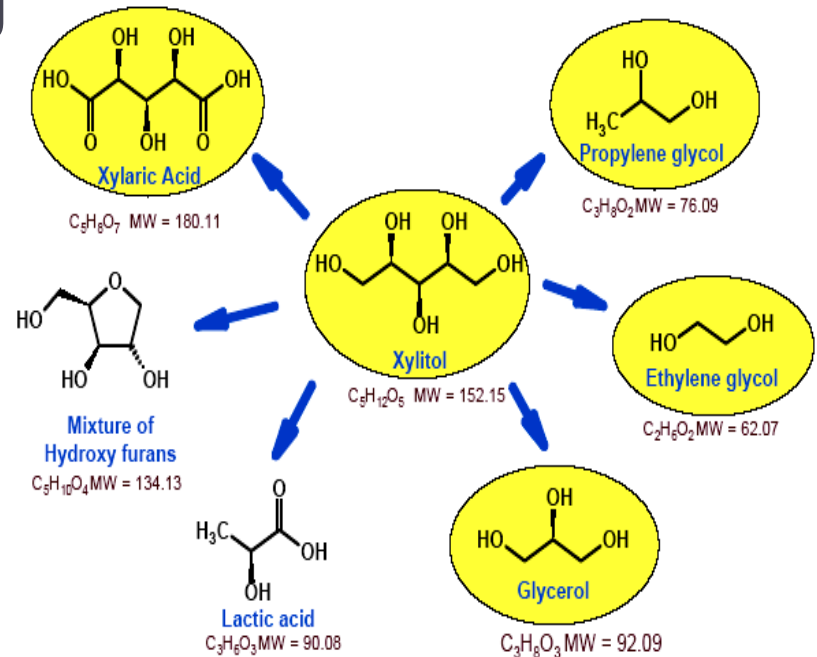
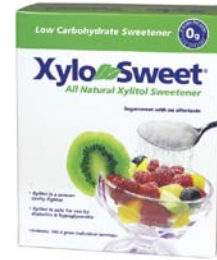


High Initial OD (OD ~10.0)



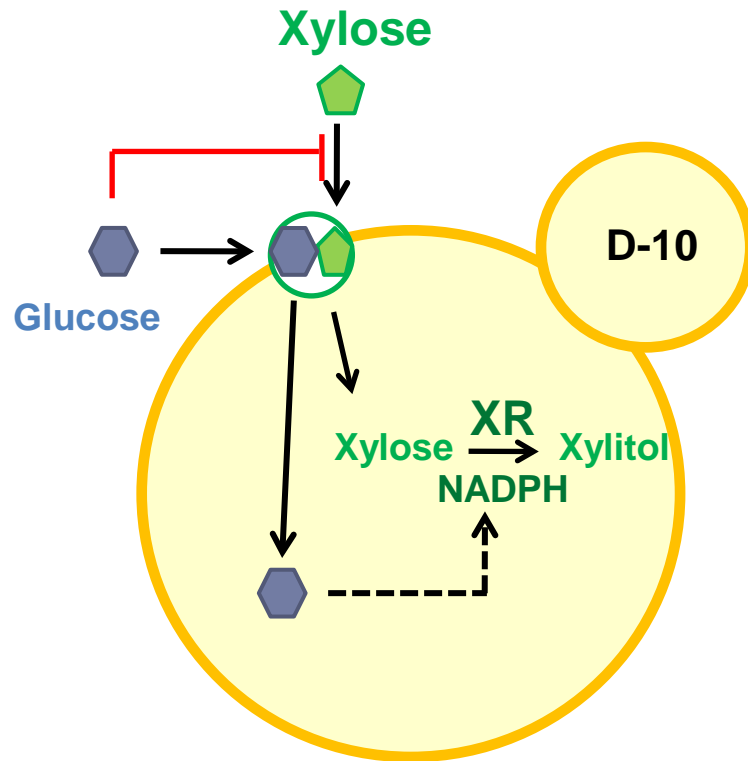
Xylitol: a functional sweetener and chemical

- ▶ A very popular food additive in Asian market
 - ▶ Sugar substitute with lower calorie (2.4 cal/g)
 - ▶ Better sensory with a cooling effect
 - ▶ Good for diabetic patients and prevents dental caries
- ▶ Selected as one of the top value-added chemicals from biomass by US-DOE

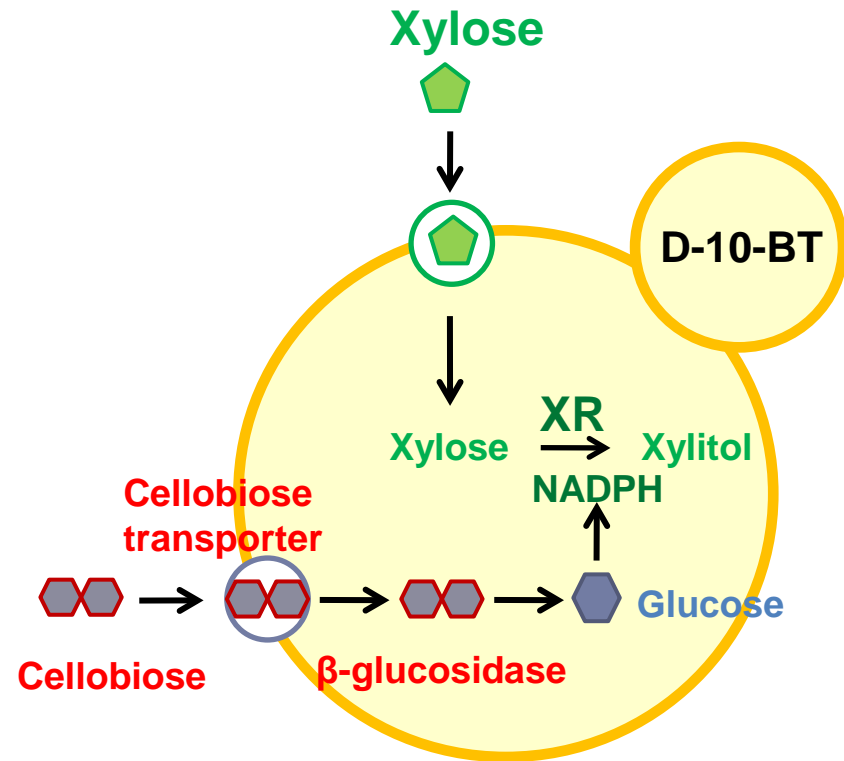


Xylitol production through co-utilization of xylose and cellobiose

Current process

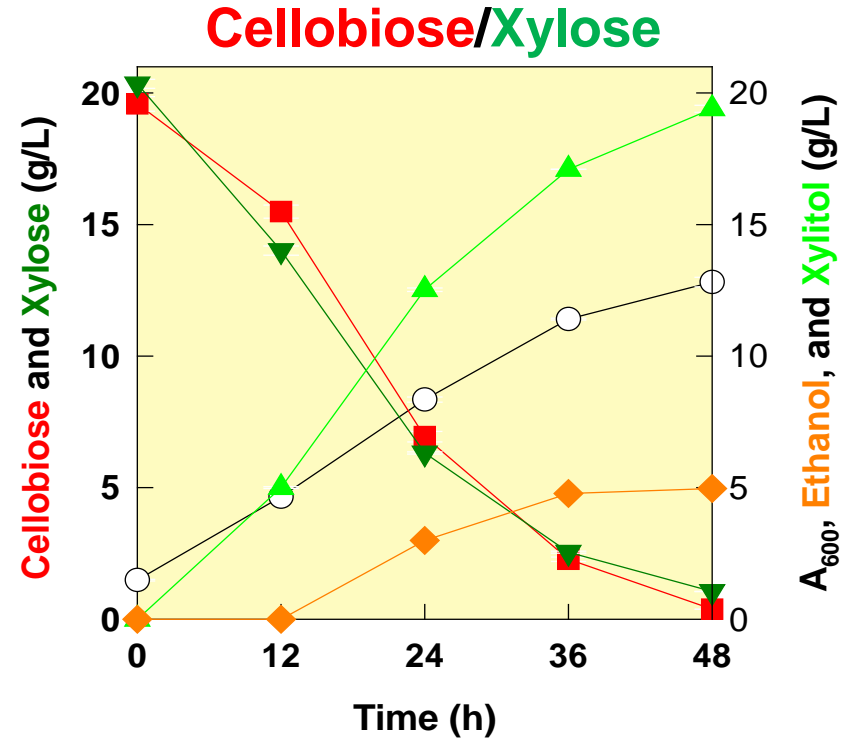
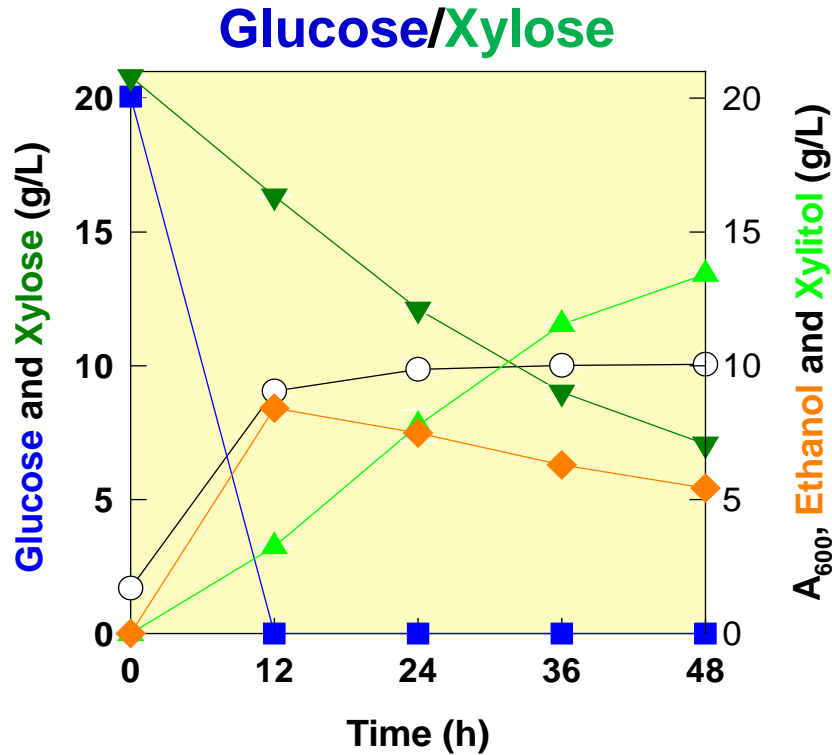


Co-fermentation process



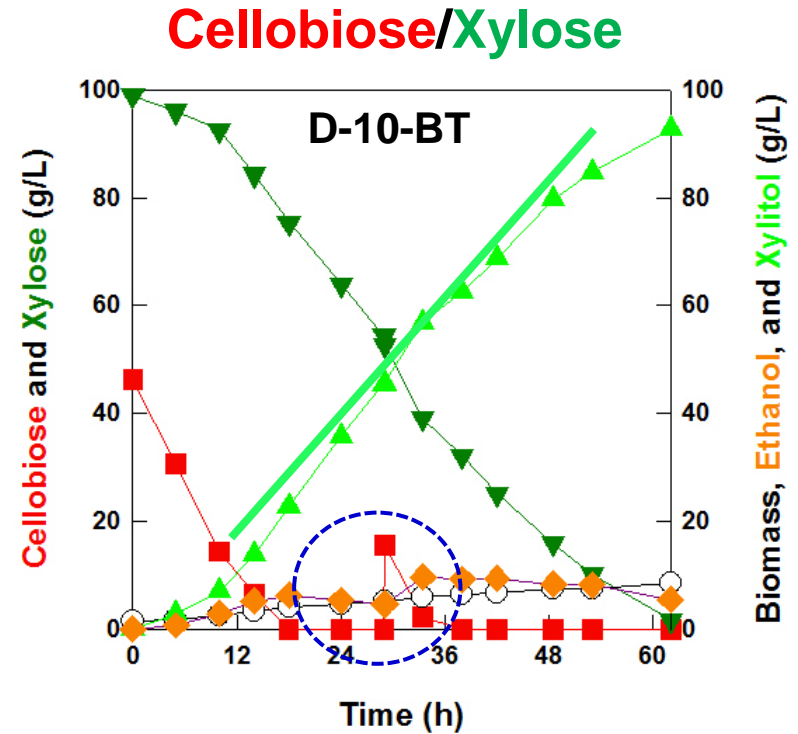
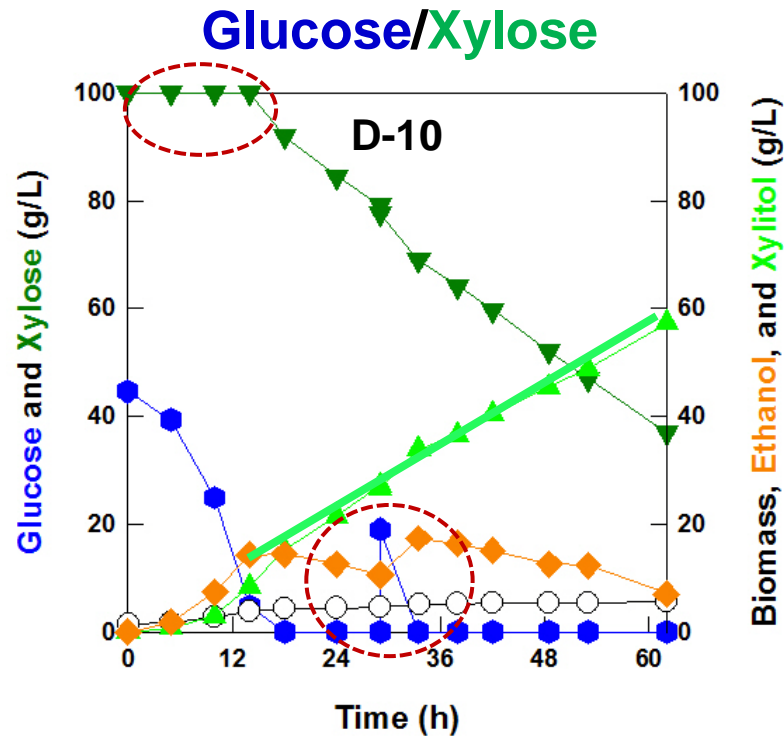
Xylose consumption \uparrow
Supply of NADPH \uparrow

Enhanced production of xylitol without glucose repression



	OD (A ₆₀₀)	Xylitol (g/L)	P _{Xylitol} (g/L·hr)	Xylitol production per sugar consumed (g/g)	Fermentation conditions
Glucose/Xylose 20/20	10	13	0.28	0.67	80 rpm, 50mL
Cellobiose/Xylose 20/20	13	19 (46%↑)	0.40 (43%↑)	1.0	

pH controlled bioreactor fermentation

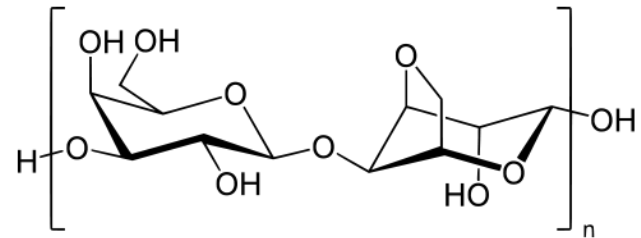


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	Cell mass (g/L)	Xylitol (g/L)	P_{Xylitol} (g/L-hr)	Xylitol production per sugar consumed (g/g)	Fermentation conditions
glucose/xylose 40/100	5.5	49	0.92	0.77	500 rpm, 2vvm pH 5.5
cellobiose/xylose 40/100	7.4	85 (73%↑)	1.60 (74%↑)	1.4	

Why do we study galactose metabolism?

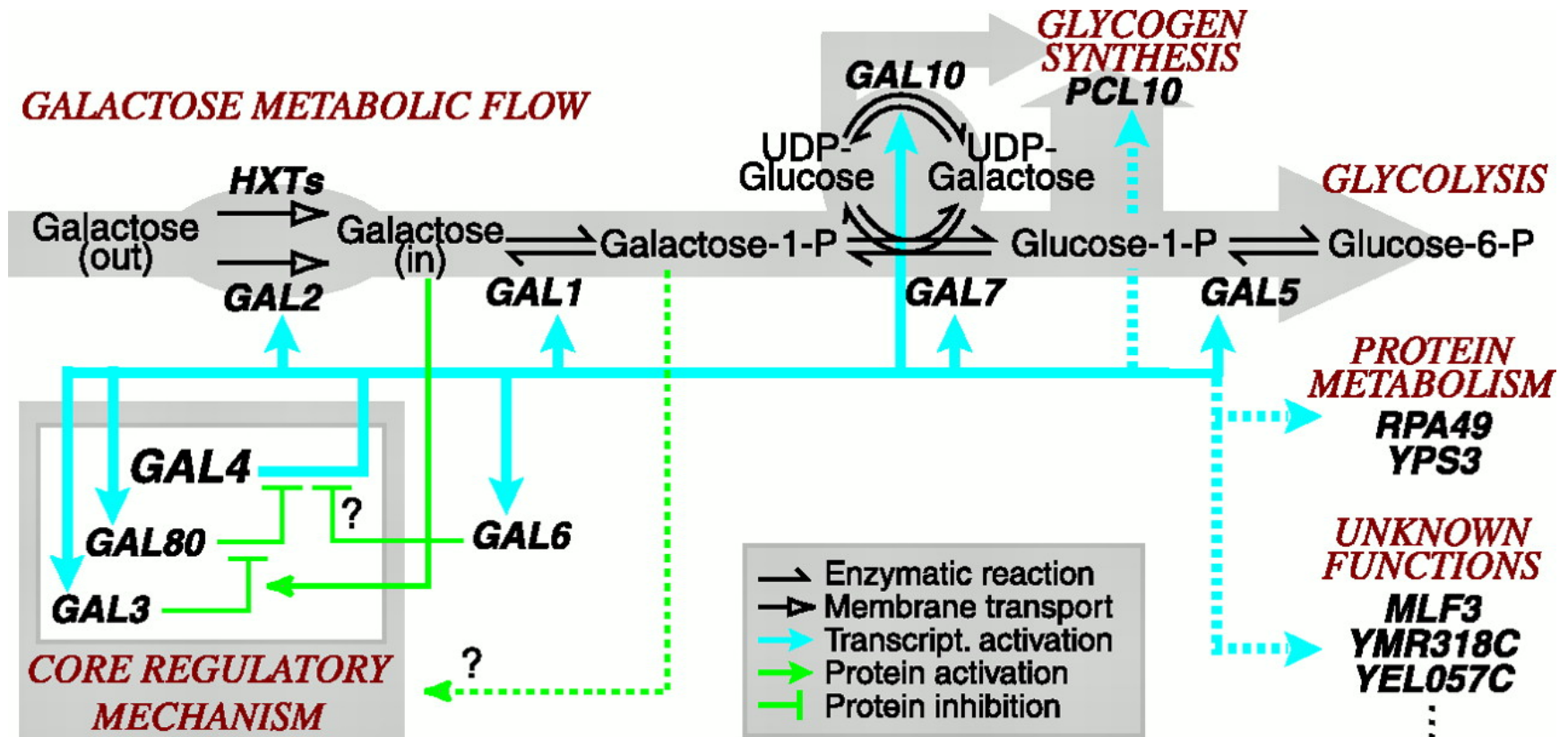
- ▶ Galactose is a major sugar in marine biomass



- ▶ Marine plant biomass has several attributes that would make it an attractive renewable source for the production of biofuels
 - ▶ Higher production yields per unit area
 - ▶ Can be depolymerized relatively easily compared to lignocellulosic biomass
 - ▶ Higher carbon dioxide fixation rates than terrestrial biomass

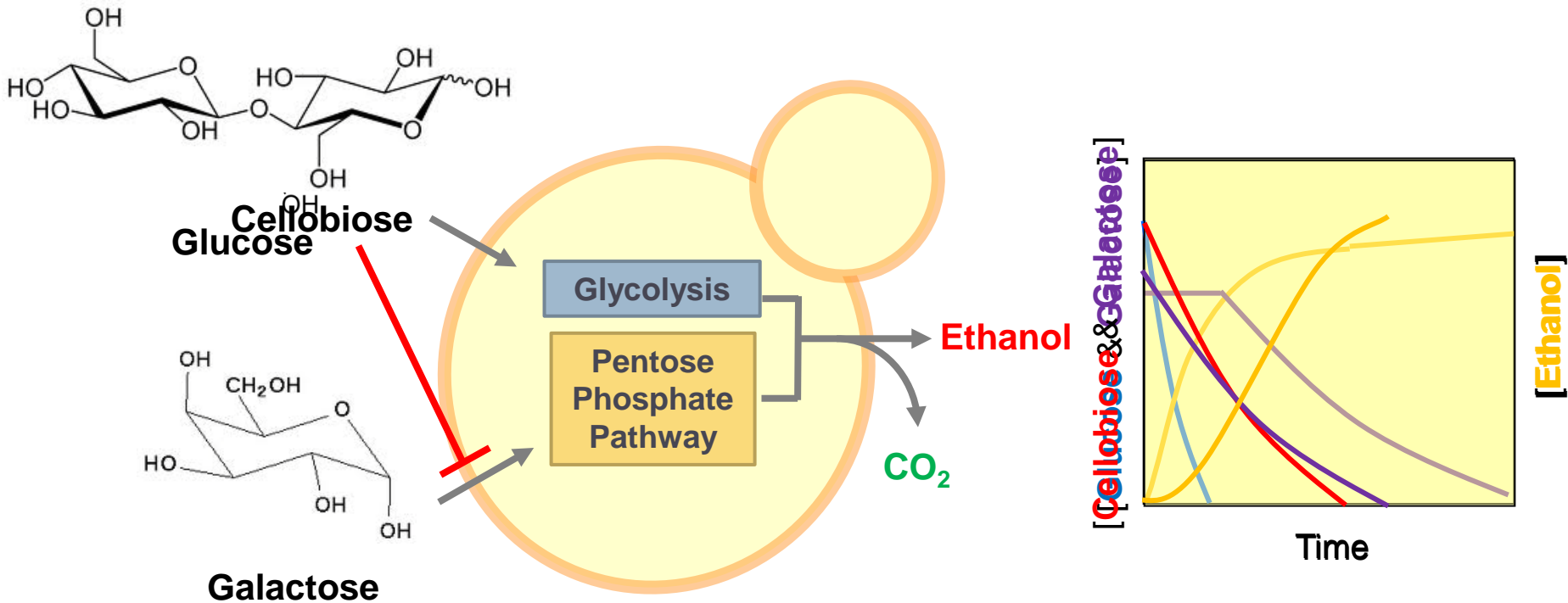


Galactose metabolism is tightly regulated in *S. cerevisiae* (strong glucose repression)

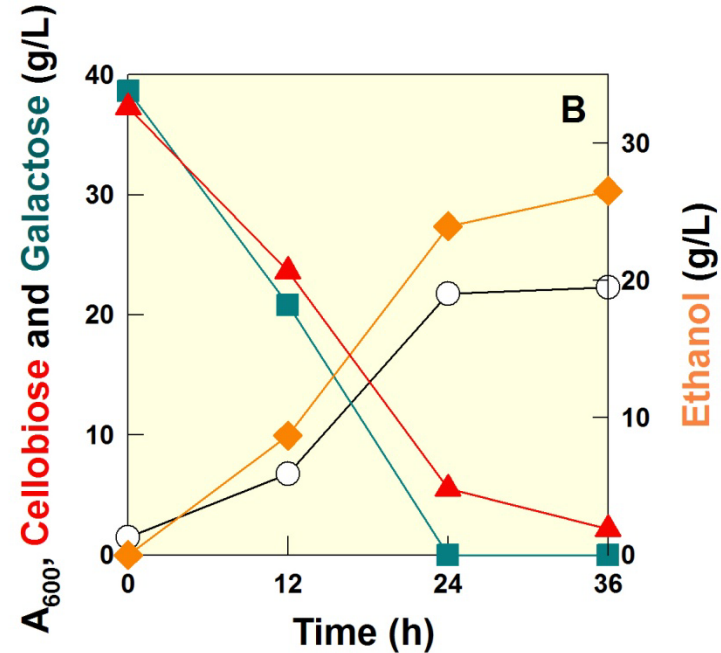
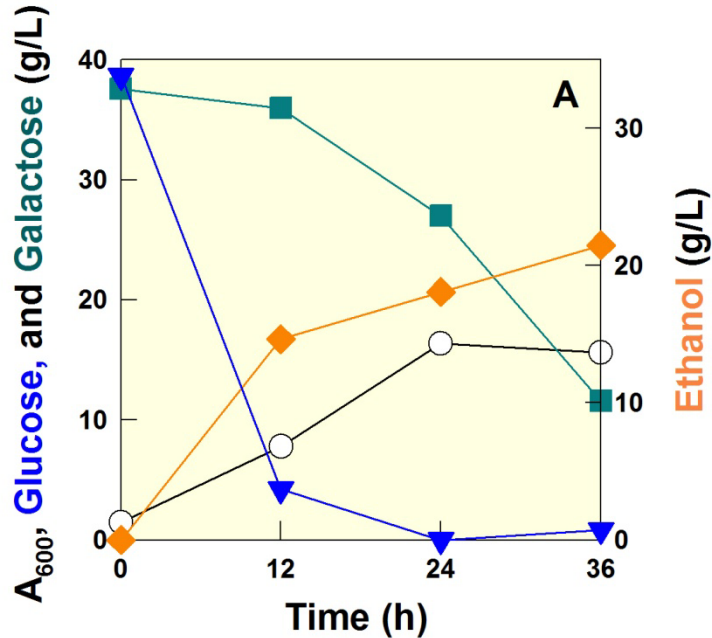


From Ideker et al. *Science* (2001) 292, 929-934

Improvement of galactose fermentation through co-fermentation with cellobiose

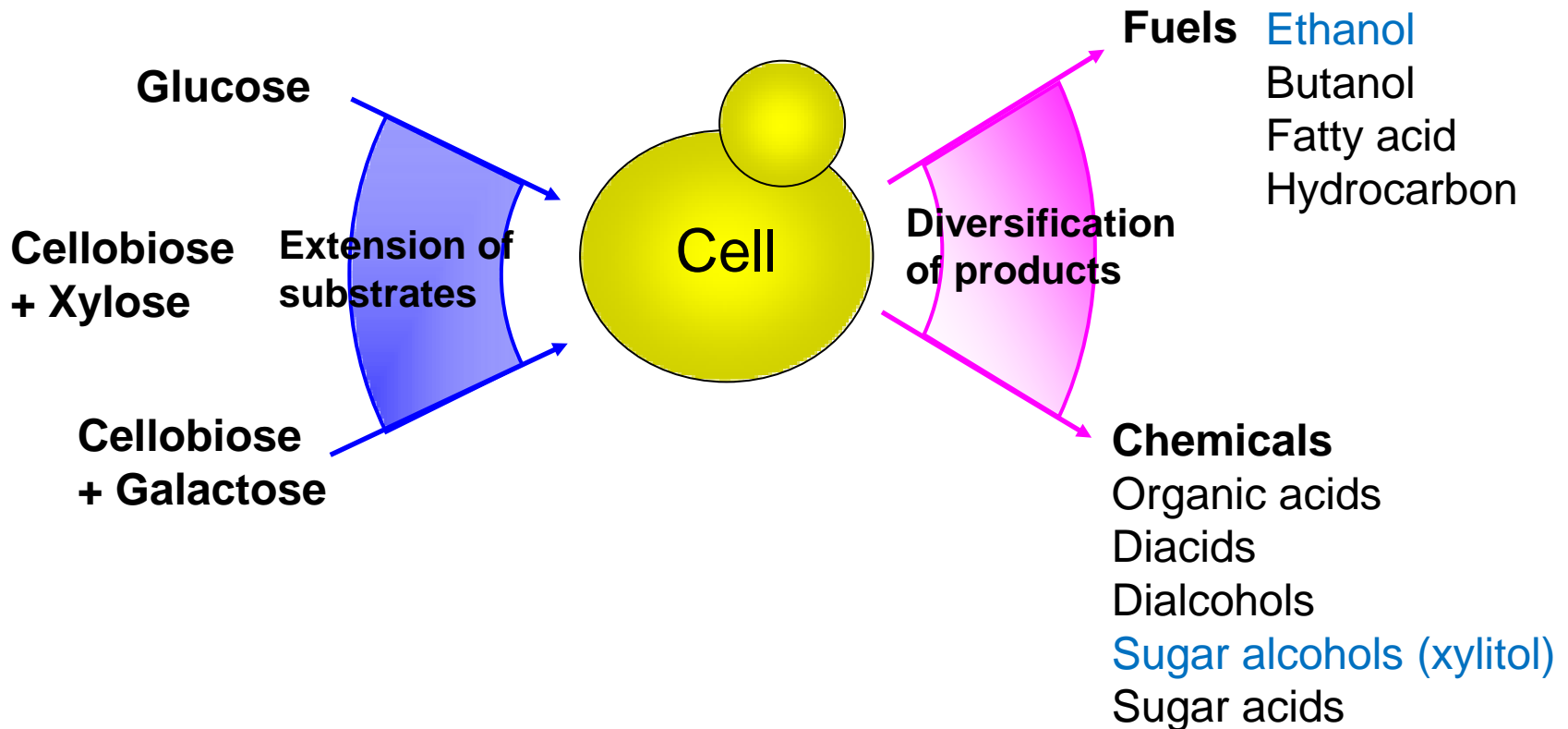


Comparison of sequential fermentation (A) and co-fermentation (B)



	OD (A_{600})	Ethanol (g/L)	Y_{EtOH} (g/g)	P_{EtOH} (g/L·hr)
glucose/galactose (40 g/L and 40 g/L)	16	21	0.34	0.60
cellobiose/galactose (40 g/L and 40 g/L)	22 (38% ↑)	27 (29% ↑)	0.36 (6% ↑)	0.74 (23% ↑)

Numerous applications of co-fermentation for producing fuels and chemicals



Summary

- ▶ Optimization of the xylose metabolic pathway and laboratory evolution drastically improved ethanol yield and productivity of engineered *S. cerevisiae*
- ▶ Co-fermentation of non-fermentable carbon sources (cellobiose and xylose) is possible by metabolic engineering
 - ▶ Cellodextrin transporter and intracellular β -glucosidase
- ▶ Engineered industrial *S. cerevisiae* showed impressive ethanol production capability
- ▶ Cellobiose and galactose co-fermentation is also feasible
- ▶ Various chemicals can be produced using the co-fermentation technology
 - ▶ Enhanced production of xylitol from cellulosic hydrolysate

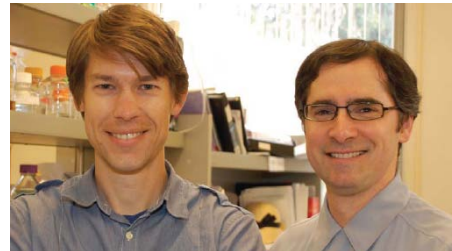
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BP

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